

2QD0108T17-C-xx Gate Driver Core



Features

RoHS

COMPLIANT

- Dual-channel IGBT gate driver core
- Blocking voltage up to 1700V
- Peak current \pm 8A, 1W output power per channel
- Up to 6000V isolation voltage
- Direct/half-bridge mode available
- Primary/secondary side undervoltage lockout
- · IGBT short-circuit protection integrated
- · Soft shut down integrated

KEY PARAMETERS				
Vcc	15V			
V _G	+15V, -9.5V			
P, MAX	1W			
I _G , MAX	±8A			
f _S , MAX	50kHz			
T _A	-40°C ~85°C			
Isolation Voltage	6000Vac			

Description

2QD0108T17-C-xx is a medium power, dual-channel compact gate driver core designed for high reliability applications based on the ASIC chipset developed by Bronze Technologies.

2QD0108T17-C-xx can be used for IGBT modules with a blocking voltage up to 1700V. It can be applied to various topologies by adding proper peripheral circuitry.

Typical Applications

- Engergy storage converters
- PV inverters
- Motor Drives
- SMPS
- · Induction Heating



Block Diagram

2QD0108T17-C-xx Driver Core

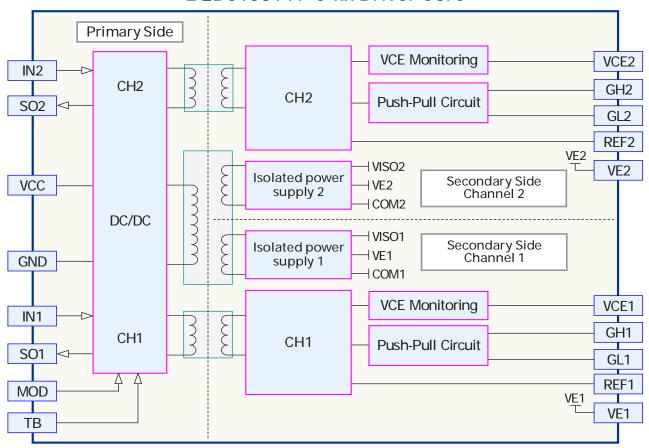


Figure 1. Block diagram of 2QD0108T17-C-xx



Recommended Circuitry

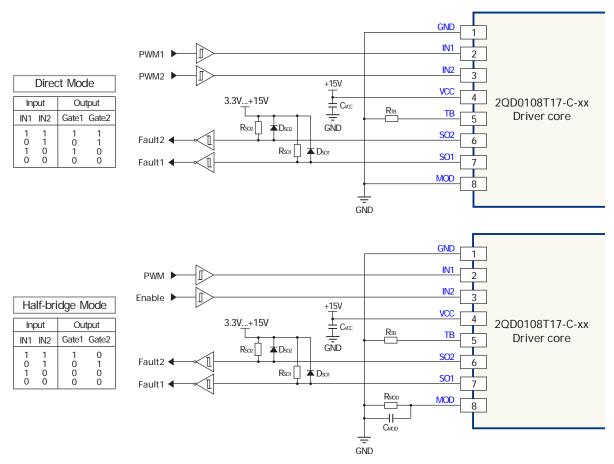


Figure 2. Recommended user interface of 2QD0108T17-C-xx (Primary side)

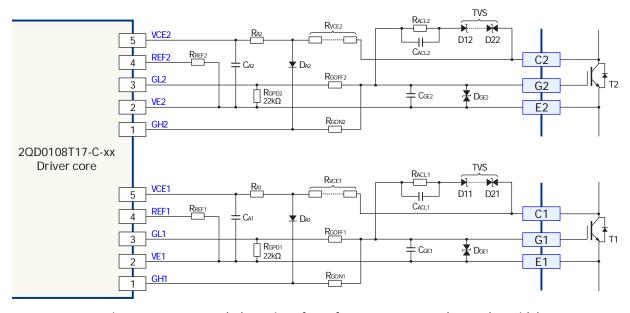


Figure 3. Recommended user interface of 2QD0108T17-C-xx (Secondary side)



Pin Designation

P1 Terminal

Pin	Symbol	Description
1	GH1	Gate high channel 1, gate ON output 1)
2	VE1	Emitter channel 1 ²⁾
3	GL1	Gate low channel 1, gate OFF output ³⁾
4	REF1	Set V_{CE} detection threshold voltage channel 1 $^{\scriptscriptstyle (4)}$
5	VCE1	V _{CE} sense channel 1 ⁵⁾

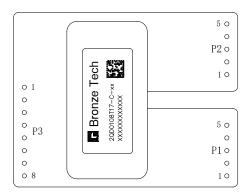


Figure 4. 2QD0108T17-C-xx Pin Layout

P2 Terminal

Pin	Symbol	Description
1	GH2	Gate high channel 2, gate ON output 1)
2	VE2	Emitter channel 2 ²⁾
3	GL2	Gate low channel 2, gate OFF output ³⁾
4	REF2	Set V _{CE} detection threshold voltage channel 2 ⁴⁾
5	VCE2	VcE sense channel 2 ⁵⁾

Note: 1) Gate high pin is connected to the external turn-on resistor R_{GONx}. It is pulled to VISOx for ON state and becomes high impedance for OFF state .

- 2) Connecting to blocking capacitor and emitter of the power device.
- 3) Gate low pin is connected to the external turn-off resistor RGOFFX. It is pulled to COMX for OFF state and becomes high impedance for ON state.
- 4) Threshold voltage setting pin for the internal desaturation detection comparator of the driver. For details, see the section "IGBT Short-Circuit Protection".
- 5) The desaturation detection pin of the driver. For details, see the section "IGBT Short-Circuit Protection".

P3 Terminal

Pin	Symbol	Description	Pin	Symbol	Description
1	GND	Ground	5	ТВ	Set blocking time
2	IN1	Signal input channel 1	6	SO2	Status output channel 2
3	IN2	Signal input channel 2	7	SO1	Status output channel 1
4	VCC	Supply voltage +15V 1)	8	MOD	Mode selection (direct/half-bridge mode)

Note: 1) A stable 15V DC power supply is recommended. Be sure to have enough blocking capacitors to avoid voltage dips.



Specifications

Absolute Maximum Ratings

PARAMETER	REMARKS	MIN	MAX	UNIT
Supply voltage V _{CC}	VCC to GND	0	15.5	V
Logic input and output voltages	Primary side, to GND	0	VCC	V
SOx current	Failure condition, total current		20	mA
Output power per channel	Operating termperature ≤ 85°C		1	W
Gate peak current ¹⁾		-8	8	А
External gate resistance	turn on and turn off	2		Ω
IGBT gate charge			6.3	μC
Operating voltage			1700	V
Average supply current ²⁾			360	mA
Switching frequency			50	kHz
Operating temperature T _A		-40	85	°C
Storage temperature T _S		-40	85	C

Note: 1. It is an absolute value and only valid for short pulses.

Power supply and monitoring

Operating temperature T_A=25°C, V_{CC}=15V, unless otherwise specified, tested along with the standard peripheral circuitry.

PARAM	ETER	TEST CONDITONS	MIN	TYP	MAX	UNIT
Supply voltage Vcc		VCC to GND	14.5	15	15.5	V
Quiescent current I _{CCQ}		No load, f _{SW} =0Hz		30		
		No load, f _{SW} =5kHz, 50% duty cycle		42		
Supply current Icc	$R_{GON}=2.5\Omega$, $R_{GOFF}=2.5\Omega$	No load, f _{SW} =10kHz, 50% duty cycle		46		mA
Supply current les	NGUN=2.312, NGUFF=2.312	Load capacitance 100nF, f _{SW} =10kHz, 50% duty cycle		135		
Secondary-side full voltage	Vcco	VISOx to COMx, no load	22.5	24.5	26.5	
Secondary-side positive vo	oltage V+	VISOx to VEx	14	15	16	V
Secondary-side negative v	oltage V-	COMx to VEx, no load	-10.5	-9.5	-8.5	
	Set fault V _{CCUV+}			12.2		
Primary side supply UVLO threshold Voltage 1)	Clear fault V _{CCUVR+}	VCC-GND		13.2		
	Monitoring hysteresis			1		V
Secondary side	Set fault V _{UV+}			12		V
positive supply	Clear fault V _{UVR+}	VISOx-VEx		12.4		
UVLO threshold voltage 1)	Monitoring hysteresis			0.4		

^{2.} The average current may exceed the specified maximum value during transient (e.g. power supply start up). This short overload is allowed as long as the temperature rise after the transient does not exceed the thermal limitation.



(Continued)

Secondary side negative supply UVLO threshold voltage ¹⁾	Set fault V _{UV-}		4.4	
negative supply	Clear fault V _{UVR} -	VEx-COMx	4.5	V
UVLO threshold voltage ¹⁾	Monitoring hysteresis		0.1	
Note: 1. See the section "Powe	r Supply and Monitoring" for	r timing diagram of the UVLO.		

Logic Input and Output

Operating temperature T_A=25°C, V_{CC}=15V, unless otherwise specified, tested along with the standard peripheral circuitry.

PARAM	ETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT	
Input bias current I _{IN}		V _{IN} > 3V		180		μΑ	
IN1, IN2	Turn-on threshold VINH		2.4	2.6	2.8	V	
Input voltage V _{IN}	Turn-off threshold VINL		1.3	1.5	1.7	V	
Mode selection resistor 1)	Direct mode	MOD shorted to GND		0			
Mode Selection resistor #	Half-bridge mode	MOD connected to GND via a resistor	72	150	182	kΩ	
Blocking time setting resis	tor R _{TB} ²⁾		75		185		
SO output voltage V _{SO 3})	Normal state	R _{SOx} =4.7kΩ pulled up to VCC		15		\/	
	Blocking state	I _{SOx} < 20mA			0.7	V	

Note: 1. Mode selection and dead time configuration resistor. For details, see the section "Transmission Logic and Mode Selection".

Gate Drive Output

Operating temperature T_A=25°C, V_{CC}=15V, unless otherwise specified, tested along with the standard peripheral circuitry.

PAR	AMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
	ON-State, V _{GHx} , GHx to VEx	Any load condition		15		
Gate output voltage	OFF-State, V _{GLx} , GLx to VEx	No load		-9.5		V
		Output power 1W		-8.9		
Cata page augment la	Source current	$R_{GON}=2.5\Omega$, $R_{GOFF}=2.5\Omega$,	3		8	٨
Gate peak current IG peak	Sink current	load capacitance 100nF	-8			A
Blocking capacitance for V+		VISOx to VEx		9.4		
Blocking capacitance for	V-	COMx to VEx		9.4		μF

^{2.} The Blocking time configuration resistor. For details, see the section "Setting Blocking Time".

^{3.} SOx ouputs have open-drain transistors, users need to add the pull-up resistor R_{SOX} externally. For more details see the section "Status Output Signal".



Short Circut Protection

Operating temperature T_A=25°C, V_{CC}=15V, unless otherwise specified, tested along with the standard peripheral circuitry.

PARAMETER	TEST CONDITIONS	MIN TYP	MAX	UNIT
Current through pin REFx (internal current source)	R _{REF} <70kΩ	150		μΑ
Placking time to 1)	R _{TB} =150kΩ	95		ms
Blocking time t _B ¹⁾	TB shorted to ground	10		μs
Transmission delay of fault state t _{SO 2)}	Secondary-side short-circuit protection action to fault status output	600		ns
Soft shut down t _{SOFT} 3)	V _G drops to 0V	2		μs

Note: 1. For other blocking time configurations, see the section "Setting Blocking Time".

- 2. Propagation delay time is from the secondary-side protection action to the primary-side SOx pin pulled down.
- 3. See the section "Soft Shut Down".

Timing Characteristics

Operating temperature T_A=25°C, V_{CC}=15V, unless otherwise specified, tested along with the standard peripheral circuitry.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
Propagation delay 1) 3)	Turn-on delay t _{d(on)}	MOD pin shorted to GND		200		
	Turn-off delay td(off)	R_{GON} =2.5 Ω , R_{GOFF} =2.5 Ω , no load		200		
Jitter of turn-on delay			±8]
Jitter of turn-off delay			±8			ns
Output rise time t _{r 2) 3)}		R_{ON} =2.5 Ω , R_{GOFF} =2.5 Ω , no load		60		
Output fall time t _f ^{2) 3)}				15		
Dead time DT 4)		Half bridge made D = 150kO		3.2		μs
Jitter of dead time		Half-bridge mode, R _{MOD} =150kΩ		±10		ns

Note: 1. The delay time is measured between 50% of the input signal and 10% (90%) voltage swing of V_{GHx} (V_{GLx}). The delay time is independent of the output load.

- 2. Output rise (fall) time is measured at GH (GL) at the driver side of the gate resistor R_{GONx}(R_{GOFFx}) between the 10% and 90% of the nominal voltage swing. The time constant of the output load capacitance in conjunction with the present gate resistors leads to an additional delay at the load side of the gate resistors.
- 3. The voltage swing is the diffrerence between the output voltage at ON and OFF state on the GH or GL pins, referred to Ex.
- 4. For dead time configuration see section "Transmission Logic and Mode Selection / Half-Bridge Mode".



Electrical Isolation

Operating temperature T_A=25° C, tested along with the standard peripheral circuity.

PARAMET	VALUE	UNIT			
Isolation Voltage (FOLIZ 1 min DMC value)	Primary to Secondary side	6000	V		
Isolation Voltage (50Hz, 1min, RMS value)	Secondary to Secondary side	4800	V		
Coupling capacitance	Primary to secondary side 1)	10	pF		
	Primary to secondary side 1)	13.2			
Clearance distance	Secondary to secondary side 1)	5			
Cranaga distance	Primary to secondary side 1)	13.2	mm		
Creepage distance	Secondary to secondary side 1)	8.5			
Note: 1. Clearance and creepage distances are designed according to IEC 61800-5-1.					

EMC

Operating temperature T_A=25° C, tested along with the standard peripheral circuity.

PARAMETER		VALUE	UNIT
ESD immunity (IEC 61000-4-2)	Contact discharge	±4	
	Air discharge	±8	kV
Electrical fast transient/burst immunity 1) (IEC 61000-4-4)		±3	
Impulse magnetic field immunity (IEC 61000-4-9)		±2000	A/m
Note: 1. Tested on power ports.			

Ordering Information

Part Number	IGBT Voltage	Pin Length	Conformal Coating
2QD0108T17-C-A0	< 1700V	3mm	Yes
2QD0108T17-C-A1	< 17000	5.5mm	Yes



Function Description

Power Supply and Monitoring

The DC/DC converter of the driver provides galvanic isolation between primary side power supply and secondary side gate driving circuitry.

Supply voltage monitoring and undervoltage lockout is deployed for the primary-side and two secondary-sides of the DC/DC converter for undervoltage lockout (UVLO). Note: A stable primary side supply voltage is required.

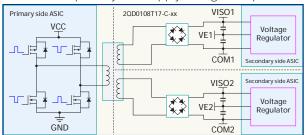


Figure 5. Power supply circuitry

Primary Side Supply Monitoring:

The supply voltage V_{CC} is monitored on the primary-side for undervoltage lockout. When V_{CC} drops to the UVLO set fault threshold V_{CCUV+} , UVLO is triggered, two secondary-side gate drive outputs are locked in off state which keeps the IGBT off. Meanwhile, the fault signals SO1 and SO2 are pulled down.

When V_{CC} returns to the UVLO clear fault threshold V_{CCUVR^+} , the driver continues to maintain the lockout state for a period t_B , then exits the lockout state and pulls up fault signals SO1 and SO2 .

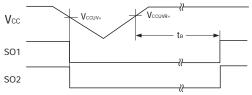


Figure 6. Primary-side UVLO logic

Secondary Side Supply Monitoring:

The driver also monitors the secondary side power supply to ensure proper operation of the IGBT. To describe the undervoltage protection on the secondary side, an example is the case in which the secondary side full voltage V_{CCO} (VISO to COM) drops from the rated value to 0V:

1) At first the positive voltage V+ (VISO to VE) is held constant on the nominal value, while the negative voltage V- (COM to VE) deviates from the nominal value towards zero along with the decreasing V_{CC}.

- 2) As soon as V- reaches -5V, V- is held constant and V+ starts to fall towards zero if V_{CC} further collapses.
- 3) When V+ reaches the set fault threshold V_{UV+} , UVLO protection is initiated. The IGBT is turned off and held in off state, meanwhile a set fault signal is transmitted to the primary side and asserts SOx pin immediately.
- 4) The counting of t_B starts when a UV fault is detected. This is different from the primary side supply voltage monitoring, where the counting of t_B starts after UV fault is cleared. If a new fault is detected before t_B of the previous fault elapses, t_B is recounted from the new fault. 5) When V_{CC} rises again, the driver firstly restores V+.
- 6) If V+ further increases and reaches its nominal value, V+ is held constant and V- starts to recover towards its

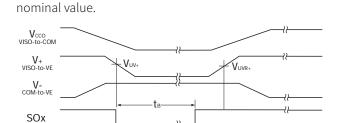


Figure 7. Secondary-side UVLO logic

Transmission Logic and Mode Selection

The driver can operate in direct or half-bridge mode. Operating mode of the driver can be configured by the MOD pin connection.

Direct Mode:

If the MOD pin is shorted to ground, direct mode is selected and the two channels are independent. Input IN1 corresponds to Channel 1, while input IN2 corresponds to Channel 2. A logic high turns on the corresponding IGBT, while a logic low turns it off.

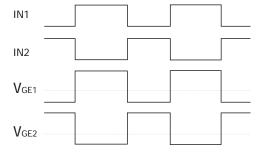


Figure 8. Transmission logic in direct mode

Note: In direct mode, make sure to add a proper dead time in the input signal to avoid shoot-through of the two switches in a bridge.



Half-Bridge Mode:

If the MOD pin is connected to ground via a resistor, the driver operates in half-bridge mode. In this mode, IN1 serves as PWM signal and IN2 as enabling signal.

When IN2 is low, both channels are locked in off state. If IN2 is high, both channels are enabled. The gate output signals of both channels are determined by IN1. At the transition of IN1 from low to high, the gate output of Channel 2 is turned off immediately. After a dead time DT elapses, the gate output of Channel 1 is turned on. At the transition of IN1 from high to low, the gate output of Channel 1 is turned off immediately. After the dead time DT elapses, the gate output of Channel 2 is turned on.

The dead time is set by an external resistor R_{MOD} connected between MOD pin and GND. The following formula defines the relationship between R_{MOD} and the dead time DT:

R_{MOD} [kΩ] = 30*DT[μs]+53.60.613μs<DT<4.28μs, 72kΩ<R_{MOD}<182kΩ

When $R_{MOD}=150k\Omega$, the dead time DT is 3.2us.

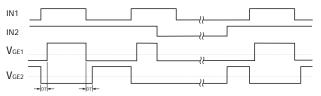


Figure 9. Transmission logic in half-bridge mode

Status Output Signal

When no fault is detected, Q_{SOx} keeps off, the outputs SOx have high impedance. When a fault is detected, the corresponding SOx is pulled down to ground.

It is recommended to mount external pull-up resistors as demonstrated in the diagram of recommended user interface of 2QD0108T17-C-xx. There the diodes D_{SOx} are only required when using 3.3V input logic level.

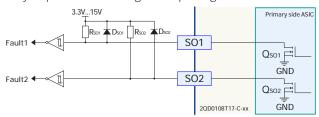


Figure 10. Block diagram and recommended circuit of status signal output

In a fault condition, the maximum SOx current must not exceed 20mA.

SO1 and SO2 can be connected together to provide protection information of the entire driver. However, for fast

and precise fault diagnosis, it is recommended to detect the information independently.

Setting Blocking Time

The blocking time t_B can be configured by an external resistor R_{TB} between TB pin and GND.

The following formula describes the relationship between t_B and R_{TB} (at typical values)

$$R_{TB}[k\Omega] = t_B[ms] + 55$$

$$(75k\Omega \leqslant R_{TB} \leqslant 185k\Omega, 20ms \leqslant t_B \leqslant 130ms)$$

Note: otherwise the blocking time t_B will be inaccurate and unstable. If TB pin is shorted to ground, t_B is fixed to 10us.

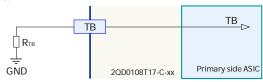


Figure 11. Blocking time setting

IGBT Turn-On and Turn-Off

To turn on the IGBT, Q_{ON} inside the ASIC of the driver is turned on and Q_{OFF} is turned off. The gate resistor R_{GON} is pulled up to charge the gate and the IGBT is turned on.

To turn off the IGBT, Q_{OFF} inside the ASIC of the driver is turned on and Q_{ON} is turned off. The gate resistor R_{GOFF} is pulled to COMx to discharge the gate and the IGBT is turned off.

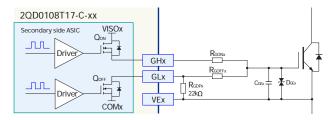


Figure 12. Gate drive output circuitry

Active Clamping

Fast IGBT turn-off may lead to voltage spike, which is critical when DC-link voltage and load current are high. Voltage spikes can cause damage to the IGBT. The turn-off voltage spike is mainly due to the stray inductance Ls and the slew rate of the IGBT turn-off current di/dt. By adjusting the turn-off gate resistor R_{GOFF}, the di/dt can be reduced and the voltage overshoot is reduced. However, the impact of L_S is inevitable. It can be more pronounced under high current in short circuit or overload. It is



recommended to add active clamping circuitry to effectively prevent the overvoltage damage on IGBT.

A feedback path from the IGBT collector to the gate is established using transient voltage suppressor devices(TVS). When the V_{CE} peak voltage exceeds the breakdown threshold, the TVS chain will break through and the current through it will charge the IGBT gate, which turns on the IGBT partially and suppresses the excessive V_{CE} of the IGBT.

Anti-parallel diodes of the IGBT module have forward recovery effect when they are turned on, to avoid negative current flows through the TVS chain, at least one bidirectional TVS must be used for each channel.

The recommended breakdown thresholds for the application circuit of the driver are shown in the table below.

DC Link Voltage		D _{1x}	D _{2x}
800V	912V	5 x SMBJ130A	1 x SMBJ130CA
1200V	1320V	5 x P6SMB220A	1 x PB6MB220CA

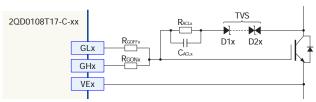


Figure 13. Recommended circuitry for active clamping

IGBT Short-Circuit Protection

The V_{CE} detection circuitry is used for IGBT short-circuit protection. The detection of two channels are independent from each other. The short-circuit detection is only valid when the IGBT is turned on. When the IGBT is in off state, the input signal turns on Q_{CEX} and clamps VCEx to COMx. In this case, the comparator outputs logic low

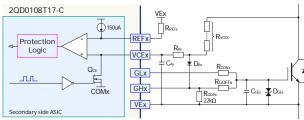


Figure 14. Block diagram and recommended circuitry for short-circuit protection

The threshold of comparator is set by external resistors RREFX connected to REFX pin. Inside REFX pin there a built- in

current source of 150uA, an external resistor $R_{\text{REFx}}\,68k\Omega$ configures a threshold voltage of 10.2V for the short circuit detection.

Normal Turn-On:

When the logic input will turn on the IGBT, Q_{CE} is firstly turned off and releases the clamping of VCEx. At this moment, IGBT is still in off state and V_{CE} is high. C_{AX} capacitor is charged through the resistor chain composed of R_{VCEX} and R_{AX} , V_{CEX} rises. Then the IGBT is turned on, V_{CE} quickly drops to saturation voltage V_{CE-SAT} and VCEX reaches V_{CE-SAT} .

The response time is the time interval between turn-on of the IGBT and the collector voltage is started to be measured, within the response time, V_{CE} is deactivated. The response time can be determined by configuring the capacitor C_{Ax} following the table in below ($R_{VCEx}=1.8M\Omega$, $R_{Ax}=120k\Omega$, DC link voltage >550V).

Table 1. Typical response time under different C_{Ax} and R_{REFx}

C _{Ax} [pF]	R _{REFx} [kΩ] / V _{REFx} [V]	Response time [μs]
15	43/6.45	3.2
22	43/6.45	4.2
33	43/6.45	5.8
47	43/6.45	7.8

Be sure to configure a response time that is shorter than the maximum allowed short-circuit duration of the IGBT. As $V_{\text{CE-SAT}}$ is significantly lower than the protection threshold V_{REF} , the comparator does not flip over and the protection is not initiated.

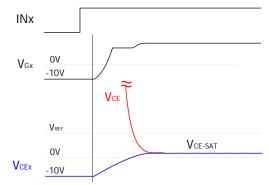


Figure 15. VCEx signal waveform at normal turn-On

Class I Short-Circuit Protection:

When Class I short circuit (bridge shoot-through) occurs, due to the rapid increase of the short circuit current, the IGBT desaturates and result in rapidly increased V_{CE}. C_{Ax} is charged and VCEx rises until it is clamped at VISOx. During



this process, VCEx exceeds V_{REF} and the comparator's output flips, which consequently triggers the short-circuit protection.

The short-circuit protection logic turns off the IGBT immediately to ensure its safety. At the same time, set fault signal is sent to the primary side to pull down the SOx pin, so as to alert a fault state. The channel is locked in fault state for a period $t_{\rm B}$ before recovering to the normal state. The protection circuits of the two channels are independent from each other. Therefore, when short-circuit protection is initiated on one channel, the other channel remains operating normally. It is recommended to check the SOx signal timely and activate system lockout when necessary.

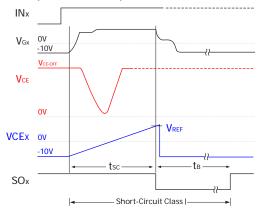


Figure 16. Logic of class I short-circuit protection

Class II Short-Circuit Protection:

When a Class II short circuit (e.g. phase to phase short circuit) occurs, the current ramps up slowly as the short circuit impedance is relatively high. The IGBT still enters saturation state normally. As the short-circuit current increases, VCE increases gradually until it exceeds the protection threshold, then the driver initiate short-circuit protection. The response time in Class II short-circuit protection is longer than that of Class I.

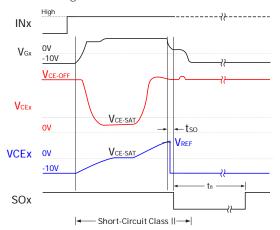


Figure 17. Logic of class II short-circuit protection

In another case, If bridge shoot-through occurs under low DC-link voltage, the short circuit current is low and also resulting in increased protection response time.

Note: When a Class II short circuit occurs, the short circuit impedance varies greatly, which leads to uncertain timing of IGBT desaturation. Therefore, before the protection is initiated, the IGBT may have been already damaged by a considerable sum of heat accumulated. In this case, the driver's short-circuit protection cannot guarantee the intactness of the IGBT. Extra overcurrent protection measures have to be introduced.

Soft Shut Down

Due to the stray inductance, excessive voltage spikes are generated when the short-circuit of IGBT is turned off. In order to suppress voltage spikes without affecting the speed of turn-off during normal operating, it is necessary to deploy soft shut down function.

The secondary-side ASIC chip on the secondary-side of the driver has an embedded shut down function. When fault condition is detected, soft shut down function is activate to protect the IGBT.

The mechanism is described below:

- 1) When fault is detected (short circuit or undervoltage), the Q_{ON} is turned off immediately by the protection function, while Q_{OFF} remains off, thus the gate voltage of the IGBT is unchanged.
- 2) An internally generated voltage reference V_{REF_SSD} drops with a pre-defined slope. As the gate votlage is unchanged, there is a difference between V_{GH} and V_{REF_SSD} , thus the hysteresis comparator generates a positive output.
- 3) The Qoff is turned on by the comparator output, the gate voltage and V_{GH} gradually drop. When V_{GH} drops too fast, so that V_{GH} becomes lower than V_{REF_SDD} , Q_{OFF} is turned off untill V_{REF_SDD} falls below V_{GH} . The aforementioned process is repeated.
- 4) In this way, the gate voltage drops with the same trend as V_{REF_SDD} to ensure soft shut down.The soft shut down period is fixed at 2.0 us. When gate voltage drops to 0V, Q_{OFF} is kept on to pull V_{GL} directly to COMx.

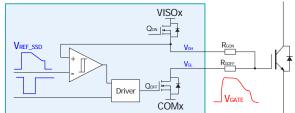


Figure 18. Soft shut down



Mechanical Dimensions

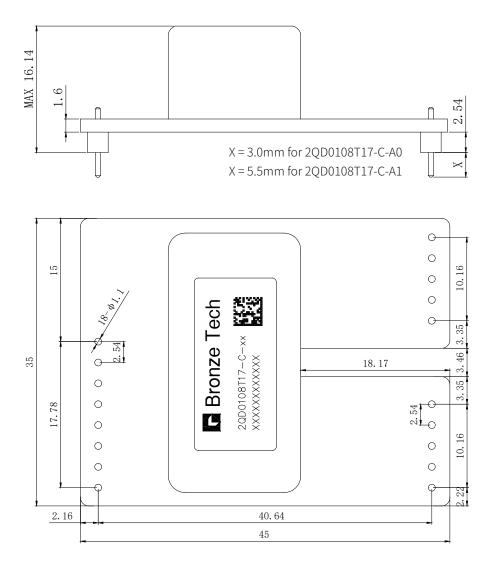


Figure 19. Mechanical drawing of 2QD0108T17-C-xx

Note: 1) Legend unit: mm.

- 2) The margin tolerance conforms with the ISO 2768-1 , Class f.
- 3) PCB Thickness Tolerance $\pm 10\%$.
- 4) The primary side and secondary side pin grid is 2.54mm with a pin cross section of 0.64mmx0.64mm. Recommended diameter of solder pads is 2mm and diameter of drill holes is 1mm.



Revision History

REVISION	NOTES	DATE
V1.0	Initial release	09-Mar-2019
V1.1	The content updated	19-Mar-2019
V1.2	The manual version updated	27-Jun-2019
V1.3	The system block diagrams updated	04-Sep-2019
V1.4	The manual template updated, and the content standardized	20-Aug-2021
V1.5	Part of parameter updated, Active Clamping function increasd	07-Mar-2023
V1.6	Part of parameters, figures and function descriptions updated	05-May-2023
V1.7	Figures and ordering information updated	26-Jan-2024
V1.8	Figures and data updated, product diagrams Updated	09-Oct-2024
V1.8.1	Notes on optimising mechanical dimensions	28-Dec-2024



Precautions

- All operations on the IGBT module and driver shall conform with the electrostatic-sensitive device (ESD) protection requirements stipulated in IEC 60747-1/IX or EN100015.
- To protect ESDs, IGBT module and driver operation, including the operation sites and tools, must conform with these standards.



The IGBT and driver may be damaged due to negligence in ESD protection.

- Before powering on the driver, make sure that the driver and control board are connected correctly, without empty connection, false connection, or false soldering.
- After the driver is installed, its surface voltage to the ground may exceed the safety voltage. Therefore, do not touch it with bare hands.



Operations may involve life hazards. Be sure to follow the corresponding safety protocols!

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